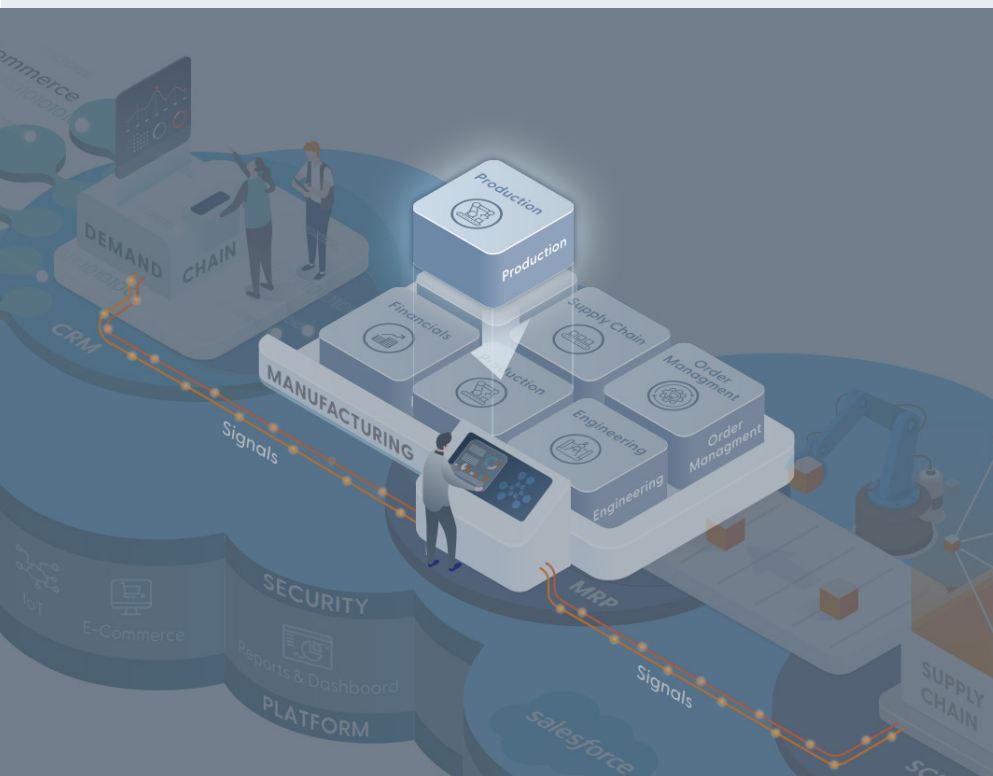




Rootstock's Production Management

Rootstock's Production Management ensures that your current and impending demand signals are visible for planning and for producing a feasible, agile production schedule with end-to-end production control. When combined with partner, ComplianceQuest, production teams can ensure compliance with industry and customer requirements.

Planning and Scheduling Visibility to Ensure On-time Delivery

Poor visibility to capacity leads to undue stress on the production schedule to deliver. Over capacity results in excess cost and under capacity results in late shipments.

"Rootstock helped us connect the sources of demand and increase our production efficiency."

– Dustin Almon, Operations Manager, Northeast Lantern

Shorten Cycle Times with End-to-end Production Control

Lack of visibility to demand and capacity causes mismatches resulting in loss of control of the production schedule. Processes that are out-of-control result in wasted time that bleeds productivity and reduces capacity.

"One reason we selected Rootstock is that the ERP can really handle complex manufacturing."

– John Swiatkowski, President, The Pacer Group

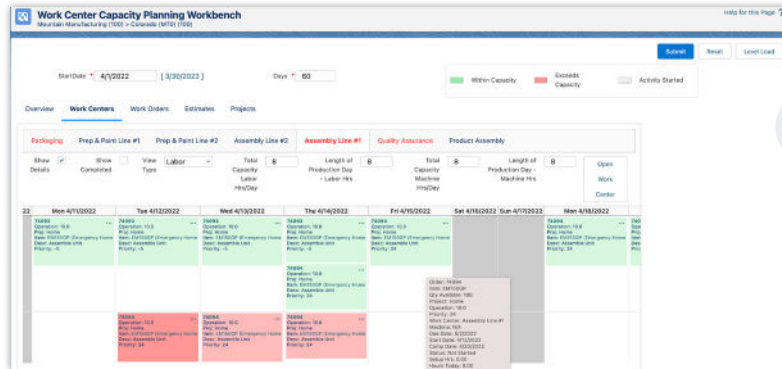
Protect Your Business with Quality Compliance

You need to deliver quality products to meet the requirements of your customers, but you may also need to comply with broader process and quality requirements imposed by the customer or their industry.

"The solution with ComplianceQuest lets us ensure higher quality with more accuracy in less time while improving compliance across the operations because the data is instantly visible across Rootstock."

– Pattara Vikitsat, Board of Directors, OSI





Benefits/Solutions

PLANNING AND SCHEDULING VISIBILITY TO ENSURE ON-TIME DELIVERY

Eliminate over or under production

- Easily visualize work center capacity by machine and/or labor hours
- Easily revise the production schedule with interactive, easy to read, drag-&-drop, graphical user interface
- Check required material availability before scheduling work orders
- Level load demand across work centers to avoid spikes that create urgency, overtime, and potential scrap

SHORTEN CYCLE TIMES WITH END-TO-END PRODUCTION CONTROL

Mix Production Modes as Required

- Process different manufacturing modes—Make to Order, Make to Stock, and Configure to Order—together as required
- Mix different modes on the same order, in the same facility, and at the same time

End-to-end Work Order Management

- Track work order status from planning to ready-to-ship
- Dynamically adjust BOMs or routings to respond to real time production conditions
- Disassembly and salvage work orders to return components into inventory
- Track status of custom work orders linked to Sales Orders and Opportunities

360°/365 Shop Floor Control

- Track the flow of work orders throughout production for 360-degree visibility
- Capture hours and materials in real time to account for costs accumulated throughout production
- Enable alternate routings for different process or equipment options

PROTECT YOUR BUSINESS WITH QUALITY COMPLIANCE

Maintain compliance with regulatory standards

- View the entire history of a device for complete traceability
- Execute pre, post, and in-line inspections paperlessly
- Maintain accurate and thorough audit trails, including lot and serial tracking.

Reduce Waste & Rework with a Best-in-class QMS partner

- Seamlessly incorporate ComplianceQuest EQMS or other compliance apps on the Salesforce Platform

